

What is claimed is:

1. A screw-on structure comprising:

a plastic frame having a through hole;

a frame where a screw hole is formed;

5 a screw that is inserted into said through hole to be  
screwed down said screw hole and that fastens said plastic  
frame and said frame each other; and

ribs made of plastic provided on an inner surface of  
said through hole and protrude toward the center of said  
10 through hole to contact a shaft section of said screw.

2. The screw-on structure according to claim 1,  
wherein three or more of said ribs are provided.

3. The screw-on structure according to claim 1,  
wherein a shape of the far end of said rib is a shape along  
15 a virtual cylinder surface whose diameter substantially  
equals the outer diameter of the shaft section of said screw  
and whose center axis substantially matches the center axis  
of the shaft section of said screw.

4. The screw-on structure according to claim 2,  
20 wherein the shape of said ribs in a cross-section  
perpendicular to the center axis of said screw forms an arc,  
and the far end of each of said ribs contacts a virtual  
circle whose diameter substantially equals the outer  
diameter of the shaft section of said screw and whose center  
25 axis substantially matches the center axis of the shaft  
section of said screw.

5. The screw-on structure according to claim 1,  
wherein said rib is integrally formed with said plastic

frame.

6. The screw-on structure according to claim 1,  
wherein said plastic frame and said frame form a frame of a  
cellular phone by screwing on with each other.

5        7. The screw-on structure according to claim 6,  
wherein said plastic frame is a part that composes a non-  
display side of said cellular phone, and said frame is a  
part that composes a display side of said cellular phone.